

PLASTIC ADHESIVES CROSS REFERENCE

F.Y.I.

Listed below are suitable adhesives for each plastic material.

| | ABS | Acrylic Cell Cast | Acrylic Cross Linked | Acrylic Extruded | Butyrate (Trim Cap) | Polycarbonate | Flexible Face |
|------------------------|--|--|----------------------|--|--|--|---------------|
| ABS | Weld-On 55 | Weld-On 16 Weld-On 40 | Weld-On 40 | Weld-On 16 Weld-On 40 | Weld-On 16 Weld-On 40 Weld-On 55 | Weld-On 17 Weld-On 40 Weld-On 55 | N/A |
| Acrylic - Cell Cast | Weld-On 16 Weld-On 40 | Lord 403/19 Lord 406/19 Lord 7610 Plex Weld 19 Plex Weld 5 Resin Bond Weld-On 16 Weld-On 3 Weld-On 4 Weld-On 40 | Weld-On 40 | Lord 403/19 Lord 406/19 Lord 7610 Plex Weld 19 Plex Weld 5 Resin Bond Weld-On 16 Weld-On 3 Weld-On 4 Weld-On 40 | Channel Bond Lord 7550 Plex Weld 19 Plex Weld 5 Resin Bond Weld-On 16 Weld-On 40 | Lord 7610 Plex Weld 19 Plex Weld 5 Weld-On 16 Weld-On 40 | N/A |
| Acrylic - Cross Linked | Weld-On 40 | Weld-On 40 | Weld-On 40 | Weld-On 40 | Weld-On 40 | Weld-On 40 | N/A |
| Acrylic - Extruded | Weld-On 16 Weld-On 40 | Lord 403/19 Lord 406/19 Lord 7610 Plex Weld 19 Plex Weld 5 Resin Bond Weld-On 16 Weld-On 3 Weld-On 4 Weld-On 40 | Weld-On 40 | Lord 403/19 Lord 406/19 Lord 7610 Plex Weld 19 Plex Weld 5 Resin Bond Weld-On 16 Weld-On 3 Weld-On 4 Weld-On 40 | Channel Bond Lord 7550 Plex Weld 19 Plex Weld 5 Resin Bond Weld-On 16 Weld-On 40 | Lord 7610 Plex Weld 19 Plex Weld 5 Weld-On 40 | N/A |
| Butyrate (Trim Cap) | Weld-On 16 Weld-On 40 Weld-On 55 | Channel Bond Lord 7550 Plex Weld 19 Plex Weld 5 Resin Bond Weld-On 16 Weld-On 40 | Weld-On 40 | Channel Bond Lord 7550 Resin Bond Weld-On 16 Weld-On 40 | Lord 7550 Plex Weld 19 Plex Weld 5 Weld-On 16 Weld-On 3 Weld-On 4 Weld-On 40 Weld-On 55 | Channel Bond Lord 7550 Weld-On 16 Weld-On 40 Weld-On 55 | N/A |
| Polycarbonate | Weld-On 16 Weld-On 40 Weld-On 55 | Lord 7610 Plex Weld 19 Plex Weld 5 Weld-On 16 Weld-On 40 | Weld-On 40 | Lord 7610 Weld-On 16 Weld-On 41 | Channel Bond Lord 7550 Weld-On 16 Weld-On 40 Weld-On 55 | Lord 403/19 Lord 406/19 Lord 7610 Plex Weld 19 Plex Weld 5 Weld-On 16 Weld-On 3 Weld-On 4 Weld-On 55 | N/A |
| Flexible Face | N/A | N/A | N/A | N/A | N/A | N/A | H-66 Cement |

Information derived from manufacturer selection guides — not guaranteed. Call your local branch for additional information regarding adhesive compatibility and job applications.

Adhesives can be found starting at page 286