

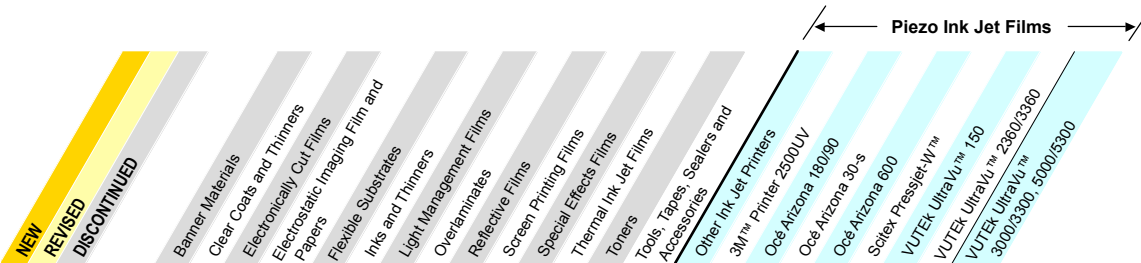


Graphics Market Center

Index - Product and Instruction Bulletins

May 10, 2006

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BULLETIN DESCRIPTIONS		Rel.	Mo/Yr	FOD	Available Sections at www.3M.com/graphics																			
IJ3650	Scotchcal, transparent, PIJ	C	Feb-06	● 4544														X	X	X	X	X	X	X
IJ40	Scotchcal film, intermediate, removable/permanent version, PIJ	B	Oct-05	4596														X						
IJ5000	Scotchlite, reflective, PIJ	F	Mar-06	2022																X	X	X	X	X
IJ5100R	Scotchlite, reflective, removable, PIJ	B	Feb-06	● 4526															X	X	X	X	X	X
IJ680-10	Scotchlite, reflective, PIJ	B	Feb-06	● 4541															X	X	X	X	X	X
IJ680CR-10	Scotchlite, Comply, reflective, positionable, removable, PIJ	B	Feb-06	● 4568															X	X	X	X	X	X
IJ8171	Scotchcal, 50% perf pattern, removable, for windows, PIJ	B	Jan-06	4545																	X	X	X	X
Panagraphics II	intermediate flexible substrate, EC, ES, PIJ	I	Oct-05	4010															X	X		X	X	X
RG160-10	ControItac, positionable, removable, PIJ	B	Feb-06	● 4567																	X			
RG160C-10	ControItac, Comply, positionable, removable, PIJ	B	Feb-06	● 4581																	X			
RG162-10	ControItac, removable, for floors, PIJ	C	Feb-06	● 4561																	X			
RG180-10	ControItac, positionable, removable, PIJ	B	Feb-06	● 4540																	X			
RG180C-10	ControItac, Comply, positionable, removable, PIJ	B	Feb-06	● 4539																	X			
RG20	Scotchcal, intermediate, removable/permanent versions, PIJ	B	Oct-05	4595																				
RG3470	Scotchcal, removable	B	Jan-06	4543																		X		
RG3545C	ControItac, Comply, polyolefin, removable	C	Feb-06	● 4593																		X		
RG3555	Scotchcal, changeable	B	Feb-06	● 4584																		X		
RG3552C	ControItac, Comply, changeable	B	Feb-06	● 4576																		X		
RG3630-20	Scotchcal, translucent	B	Feb-06	● 4527																		X		
RG3650-114	Scotchcal transparent	C	Feb-06	● 4544																		X		
RG40	Scotchcal film, intermediate, removable/permanent versions	B	Oct-05	4596																				
RG5100R	Scotchlite, reflective, removable, PIJ	B	Feb-06	● 4562																		X		
RG680-10	Scotchlite, reflective, PIJ	B	Feb-06	● 4541																		X		
RG680CR-10	Scotchlite, Comply, reflective, positionable, removable, PIJ	B	Feb-06	● 4568																		X		
RG8171	Scotchcal, 50% perf pattern, removable, for windows, PIJ	B	Jan-06	4545																		X		
RG8450	banner material, PIJ	J	Oct-05	3523	X																		X	
RG8451	banner material, single-sided, PIJ	P	Feb-06	4552	X																		X	
RG8452	banner material, PIJ	G	Oct-05	4571	X																		X	
Trident	transfer paper, ES	B	Jan-05	3567																				

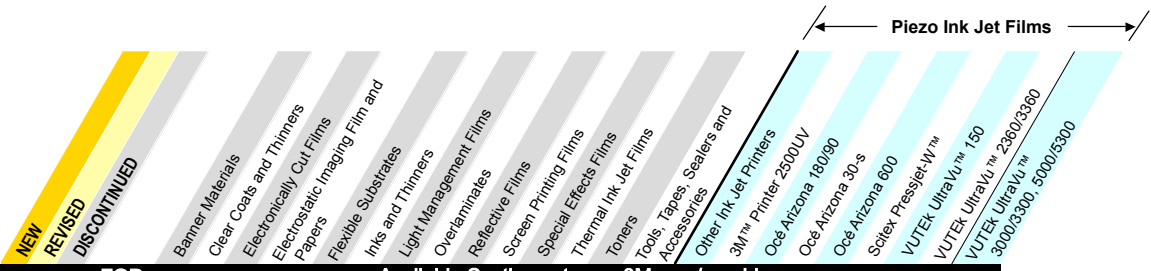
INSTRUCTION BULLETIN DESCRIPTIONS		Rel	Mo/Yr	FOD
Section 1: Theory of Screen Printing				
1.1	four color screen printing, preparation	B	Nov-92	5001
Section 2: Design of Graphics and Sign Facings				
2.1	design of graphics	B	Mar-94	5501

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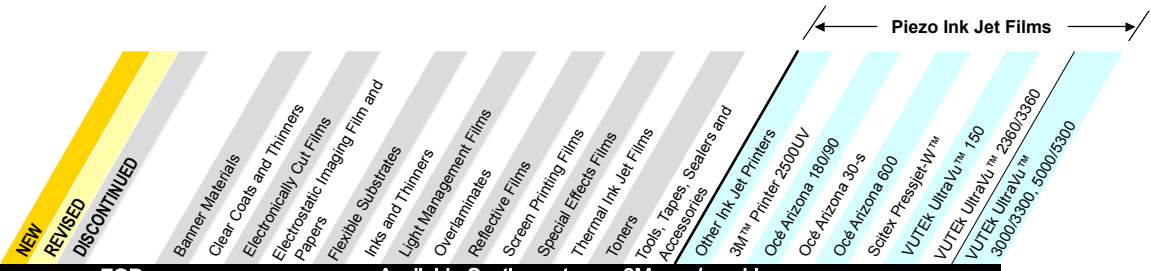
BULLETIN DESCRIPTIONS		Rel. Mo/Yr		FOD		Available Sections at www.3M.com/graphics	
2.2	camera-ready art req., screen printed sign facings	B	Feb-90			5502	
2.3	changeable copyboard backgrounds, sign facings	B	Feb-90			5503	
2.4	design of cabinets for light boxes and channel letters	C	Mar-01			5504	
Section 3: Screen Printing							
3.4	screen printing with ink series 9700UV, line color	G	Apr-05			6004	
3.7	screen printing with ink series 700, line color	B	Jun-90			6007	
3.11	screen printing with ink series 1900, four color	G	Feb-06		●	6011	
3.12	screen printing with ink series 1900, line color	J	Feb-06		●	6012	
3.13	screen printing with ink series 9700UV, four color	F	Apr-05			6013	
3.15	screen printing protective clear 8920 ES	B	Aug-04			6015	
3.18	screen printing with ink series 2900 line color	A	Aug-01			6018	
3.19	screen printing with ink series 2900 four color	A	Aug-01			6019	
3.20	screen printing with ink series 9800 line color	A	Mar-06		●	6020	
Section 4: General Finishing/Digital Imaging							
4.1	scoring and cutting	E	Sept-05			6501	Application Tapes and Cutting
4.3	application tapes, premasking and prespacing	G	Sept-05			6503	Application Tapes and Cutting
4.6	CMYK digital image import to electronic graphic system	B	Jun-92			6506	Electrostatic Imaging and Related Process
4.7	transfer electrostatic images to film and overlaminate	P	Feb-06		●	6507	Clear Coating and Overlaminating
4.12	toners, electrostatic printing using series 8700/8800	B	Oct-95			6512	Electrostatic Imaging and Related Process
4.15	making banners	L	Mar-05			6515	Electrostatic Imaging and Related Process
4.22	lamination, cold roll	B	Mar-05			6522	Clear Coating and Overlaminating
4.23	making thermal ink jet graphics	F	Dec-05			6523	HP DesignJet CP Printers: Making Graphics with Selected Media
4.24	applying protective clear 8970 ES	A	Jun-99			6524	Clear Coating and Overlaminating
4.26	making digitally-imaged backlit graphics	D	Feb-02			6526	Electrostatic Imaging and Related Process
4.29	printing with spray jet ink series 3300	A	Apr-00			6529	VUTEk 3200i, 1630 & 1660 Digital Airbrush Printers, Using Inks
4.39	printing with piezo ink series 6000, Arizona 30-s printer	D	Jan-06			6539	Oce Arizona 30 Printer: Using Inks & Making Graphics
4.40	printing with piezo ink series 6800, Arizona 180 printer	B	Jan-06			6540	Oce Arizona 180 Printer: Using Inks & Making Graphics
4.41	printing with piezo ink series 2500UV	C	Dec-05			6541	3M™ Printer 2500UV, Using Inks & Making Graphics
4.43	printing with ink series 4600, Scitex Pressjet-W digital press	B	Jan-06			6543	Scitex Pressjet-W Printer: Using Inks & Making Graphics
4.45	printing with ink series 1500, UltraVu 150, 2360/3360,	B	Jan-10			6545	VUTEK UltraVu™ Printer, Using Inks & Making Graphics
4.46	ink changeover for UltraVu 2360/3360	A	Nov-04			6546	VUTEK UltraVu™ Printer, Using Inks & Making Graphics
4.47	printing with piezo ink series 5500, Arizona 600 printer	B	Jan-06			6547	Oce Arizona 600 Printer, Using Inks & Making Graphics
4.50	printing with piezo ink series 2600UV	A	Dec-05			6550	3M™ Printer 2500UV, Using Inks & Making Graphics
Section 5: Surface Preparation and Application							
5.1	substrate selection, prep and application techniques	G	Apr-04			7001	Graphic Film
5.4	application of film to vehicles, special applications	I	Sep-05			7004	Auto Graphics Application
5.5	application, dry method	E	Oct-05			7005	Graphic Film
5.7	application, wet method (replaces bulletin 5.10)	E	Jan-06			7007	Flexible Substrate, Graphic Film

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5.13 apply Scotchlite conspicuity sheeting 983	C Jan-03	7013	Reflective Film
5.16 thermoforming selected films	E Mar-05	7016	Thermoforming
5.18 banners, apply ES images to Panaflex 945GPS	C Mar-03	7018	Flexible Substrate
5.19 lamination of floor graphics	E Oct-02	7019	Floor and Sidewalk Graphics
5.26 application and maintenance of floor graphics	F Dec-03	7026	Floor and Sidewalk Graphics
5.28 print and laminate thermal ink jet floor graphics	B Apr-01	7028	Floor and Sidewalk Graphics
5.29 apply and maintain thermal ink jet floor graphic	B Apr-01	7029	Floor and Sidewalk Graphics
5.30 apply pressure sensitive film to Panagraphics II	A Apr-02	7030	Flexible Substrate Process
5.31 application of graphic films with Comply adhesive	D May-02	7031	Graphic Film
5.33 application and maintenance of sidewalk signs	D Feb-05	7033	Floor and Sidewalk Graphics
5.35 applicators Quick Reference for vehicle graphics	E Dec-05	7035	Graphic Film
5.36 installation of auto graphics	E Jul-05	7036	Auto Graphics Application
5.37 guide to understanding walls and applying graphics	E Nov-05	7037	Wall Graphic Application
Section 6: Installation, Maintenance, Repair, Removal			
6.1 cleaning and repairing decorated awnings/sign facings	H Oct-03	7501	
6.3 install of awnings/sign facings using wedge clamps	C Jun-99	7503	
6.5 storage, handling, maintenance, removal of films, sheetings	F May-02	7505	

Key to Abbreviations:

- ES** = Electrostatic
- PIJ** = Piezo Ink Jet
- SP** = Screen Printing
- TMT** = Thermal Mass Transfer

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